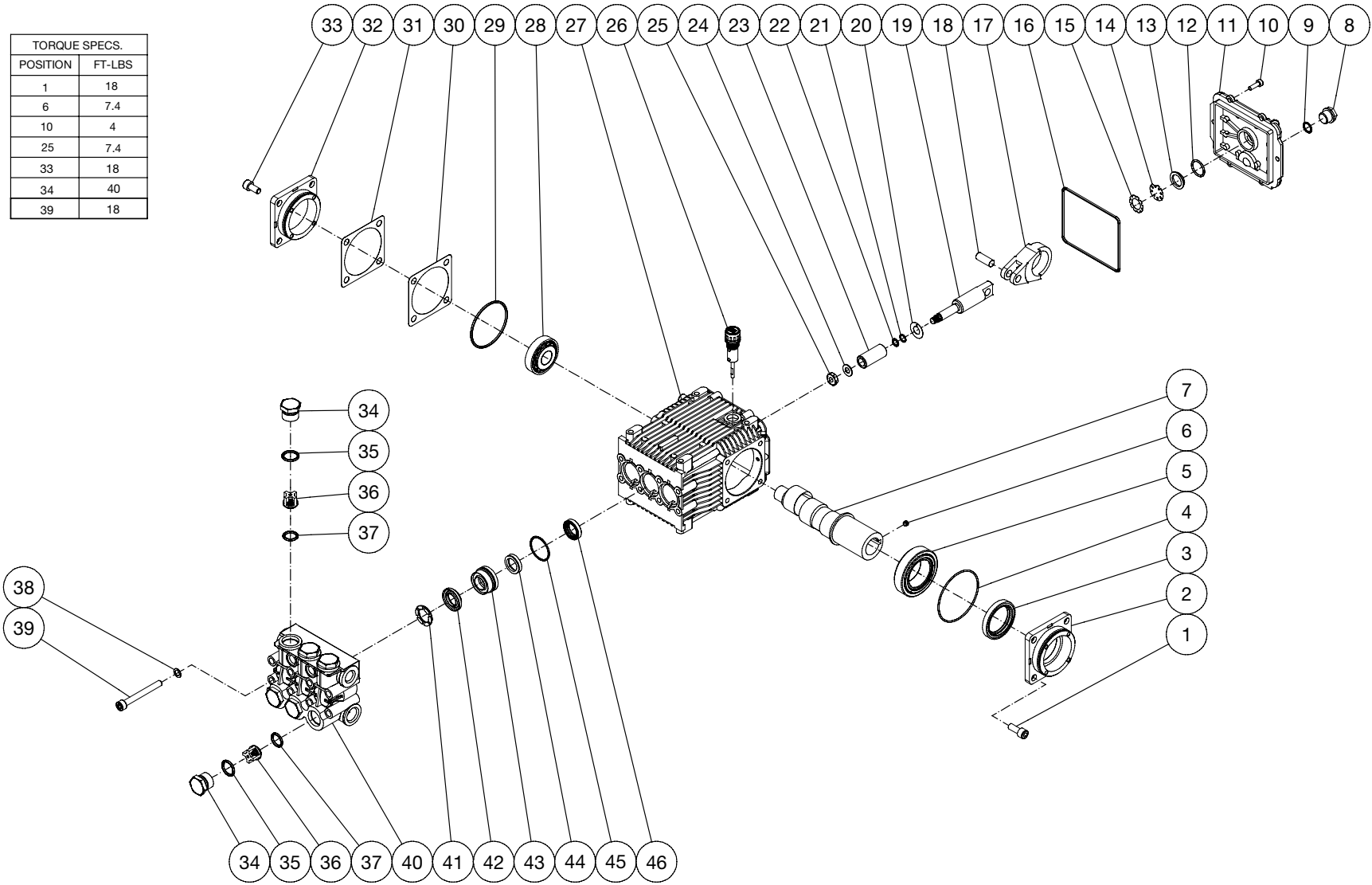


HIGH PRESSURE PUMP (3-0476)

TORQUE SPECS.	
POSITION	FT-LBS
1	18
6	7.4
10	4
25	7.4
33	18
34	40
39	18



For parts Call 888-279-9274

HIGH PRESSURE PUMP (3-0476)

3-0476 120123							
PUMP ASSEMBLY							
ITEM	DESCRIPTION	PART #	QTY		ITEM	DESCRIPTION	PART # QTY
1	SCREW	27-8432	4		24	WASHER/GASKET (SEE KIT 70-0352)	26-0191 3
2	SHAFT COVER - ELECTRIC (SEE KIT 70-0337)	46-0713	1		25	NUT (SEE KIT 70-0352)	30-6020 3
3	OIL SEAL (SEE KIT 70-0337)	26-0194	1		26	OIL DIPSTICK	39-0090 1
4	O-RING	25-0397	1		27	CRANKCASE	46-1198 1
5	BEARING	48-0062	1		28	BEARING	48-0072 1
6	SET SCREW	27-8886	1		29	O-RING (SEE KIT 70-0337)	25-0380 1
7	CRANKSHAFT	46-0959	1		30	SHIM	46-0705 (1-3)
8	PLUG	39-0086	1		31	SHIM	46-0704 (1-3)
9	O-RING	25-0325	1		32	BEARING CAP/SUPPORT	46-0703 1
10	BOLT	27-8885	6		33	BOLT	27-8884 4
11	CRANKCASE COVER	46-0719	1		34	VALVE CAP	39-0095 6
12	O-RING	25-0370	1		35	O-RING	25-0160 6
13	OIL SIGHT GLASS	46-0670	1		36	VALVE (SEE KIT 70-0179)	SEE KIT 6
14	OIL REFLECTOR	46-0824	1		37	O-RING (SEE KIT 70-0179)	25-0386 6
15	SPRING RETAINER	46-0671	1		38	LOCKWASHER	29-0154 8
16	O-RING (SEE KIT 70-0337)	25-0398	1		39	BOLT	27-8440 8
17	CONNECTING ROD	46-0922	3		40	MANIFOLD - 18mm BRASS	46-0711 1
18	PISTON PIN	46-0698	3		41	SUPPORT RING (SEE KIT 70-0178)	46-0710 3
19	PLUNGER ROD	46-0699	3		42	V PACKING (SEE KIT 70-0177)	46-0709 3
20	SLINGER WASHER (SEE KIT 70-0352)	46-0700	3		43	PACKING RETAINER	46-0708 3
21	O-RING (SEE KIT 70-0352)	25-0404	3		44	LOW PRESSURE SEAL (SEE KIT 70-0177)	46-0707 3
22	O-RING (SEE KIT 70-0352)	25-0382	3		45	O-RING (SEE KIT 70-0177)	25-0384 3
23	PISTON (SEE KIT 70-0352)	46-0701	3		46	OIL SEAL (SEE KIT 70-0337)	46-0931 3

REPLACEMENT KITS				
KIT	DESCRIPTION	ITEMS	# OF ASSEMBLIES	# OF CYLINDERS
70-0337	OIL SEALS	3,4,16,29,46	1,1,1,1,3	-(3)
70-0352	PISTONS	20-25	3	3
70-0177	HIGH PRESSURE SEALS	42,44,45	3	3
70-0178	SUPPORT RINGS	41	3	3
70-0179	VALVES	36,37	6	3